

Autothermal Reforming

To produce **low-carbon hydrogen** at scale

Autothermal Reforming (ATR)

What is it?

ATR is a **process** for producing **hydrogen** at scale. ATR can transform natural gas or other feedstocks into syngas in a **highly energy efficient** process. **Hydrogen** can be extracted from the syngas or the syngas can be converted to various chemicals such as **Ammonia and Methanol**. In the ATR process, natural gas (i.e. methane) is **converted with oxygen and steam** into syngas molecules at high temperature. The reaction with oxygen generates the heat required to "break" the methane molecules. With a further simple shift reaction step, hydrogen and carbon dioxide are obtained.

What are the advantages?

Combined with carbon capture, ATR enables industrial scale **low-carbon hydrogen production**, with key advantages:

- **high carbon capture rate** of up to 99% based on scope 1,
- **high energy efficiency**,
- **cost-effective solution and ease of operation**.

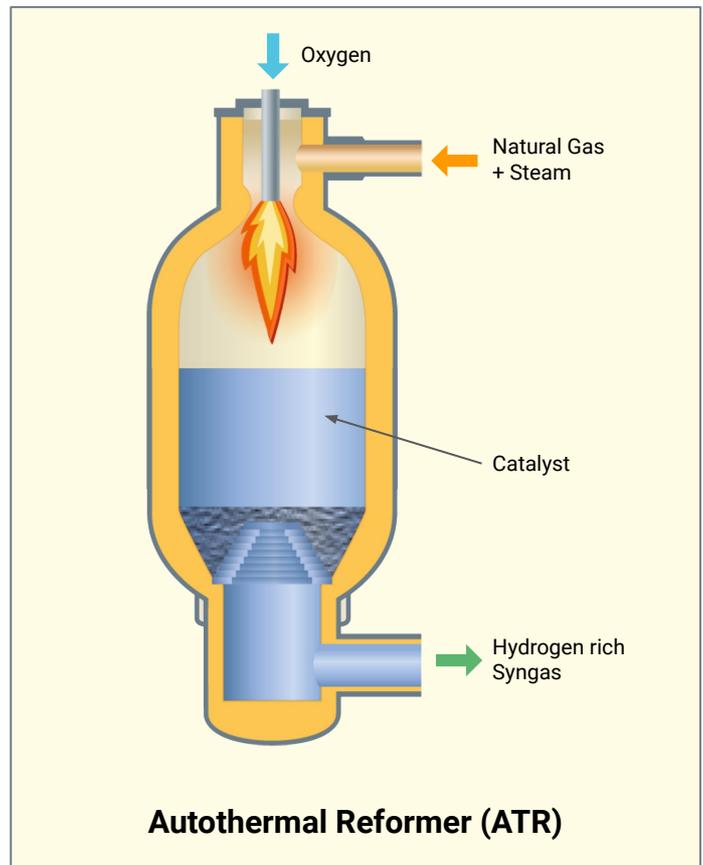
ATR and SMR: what differences?

Both technologies convert hydrocarbons to hydrogen, but:

ATR converts methane **with steam and pure oxygen** to syngas. The addition of oxygen into the reactor provides the energy required for the conversion without external firing. **SMR** converts methane to syngas **with steam** only, but requires external heating.

ATR is particularly suitable for **large capacities**, whereby smaller capacities tend to favor **SMR**.

However, the most suitable selection also depends on the **projects requirements and setting**, for example location, capacity requirements, availability and cost of electricity and natural gas.



AIR LIQUIDE Track Record

Successful integration and operation of ATR plants at large scale, producing syngas for methanol, ammonia and other industrial gases.

One of the **leading companies**

LOW-CARBON HYDROGEN

A key enabler of a successful energy transition

With its mastery of hydrogen, Air Liquide is actively contributing to its development

> **Sales in hydrogen x3**: our hydrogen revenues will at least triple in size, increasing from 2 billion to more than 6 billion euros by 2035.

> **8 billion euros**: ~ 8 billion euros will be invested in the low-carbon hydrogen supply chain by 2035.

Supporting the development of a first demonstration project in Japan

In January 2023

Air Liquide announced that it will deploy its ATR technology to a pilot project for the production of low-carbon hydrogen and ammonia for **INPEX CORPORATION**.